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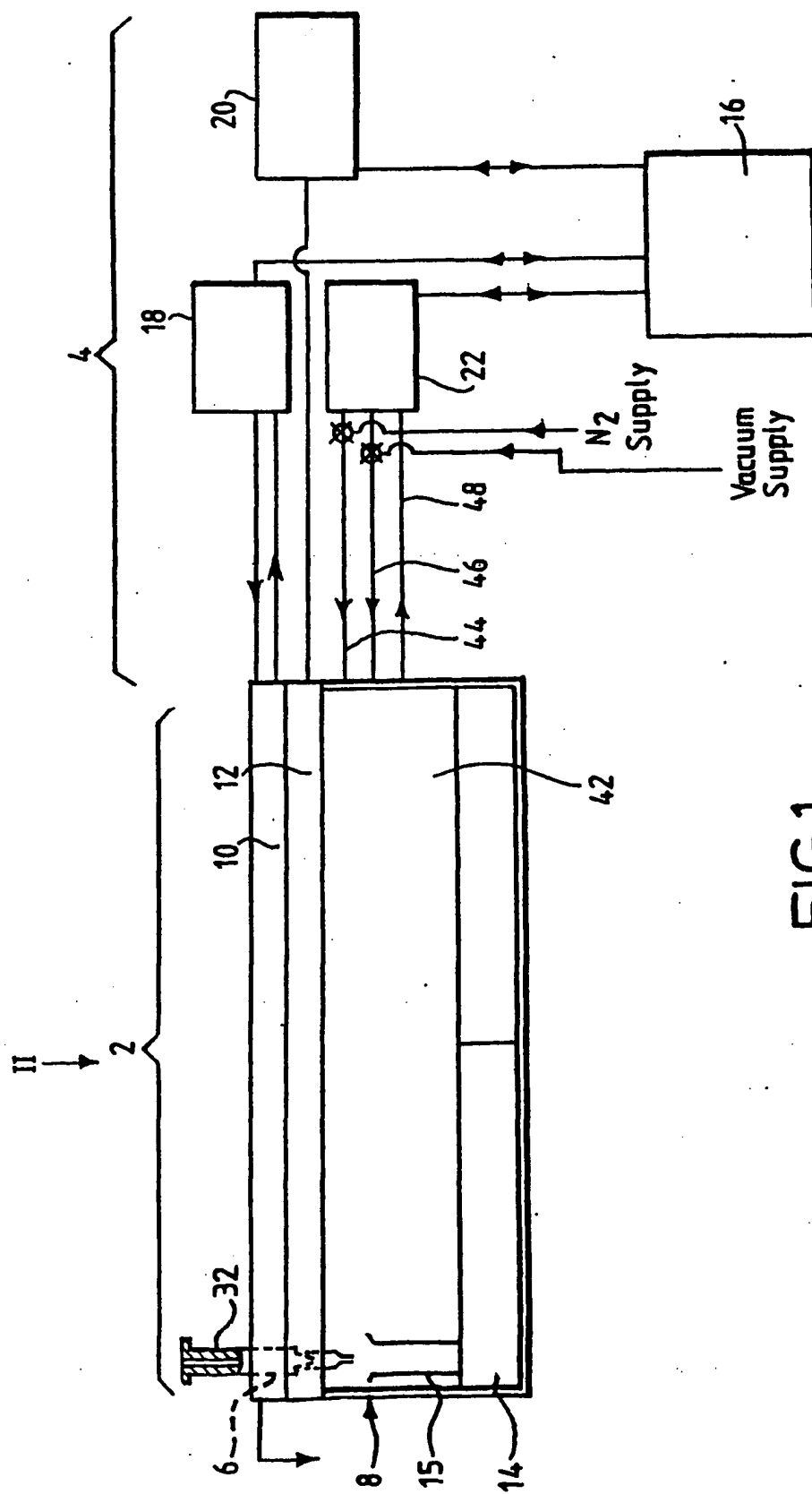


FIG.1.

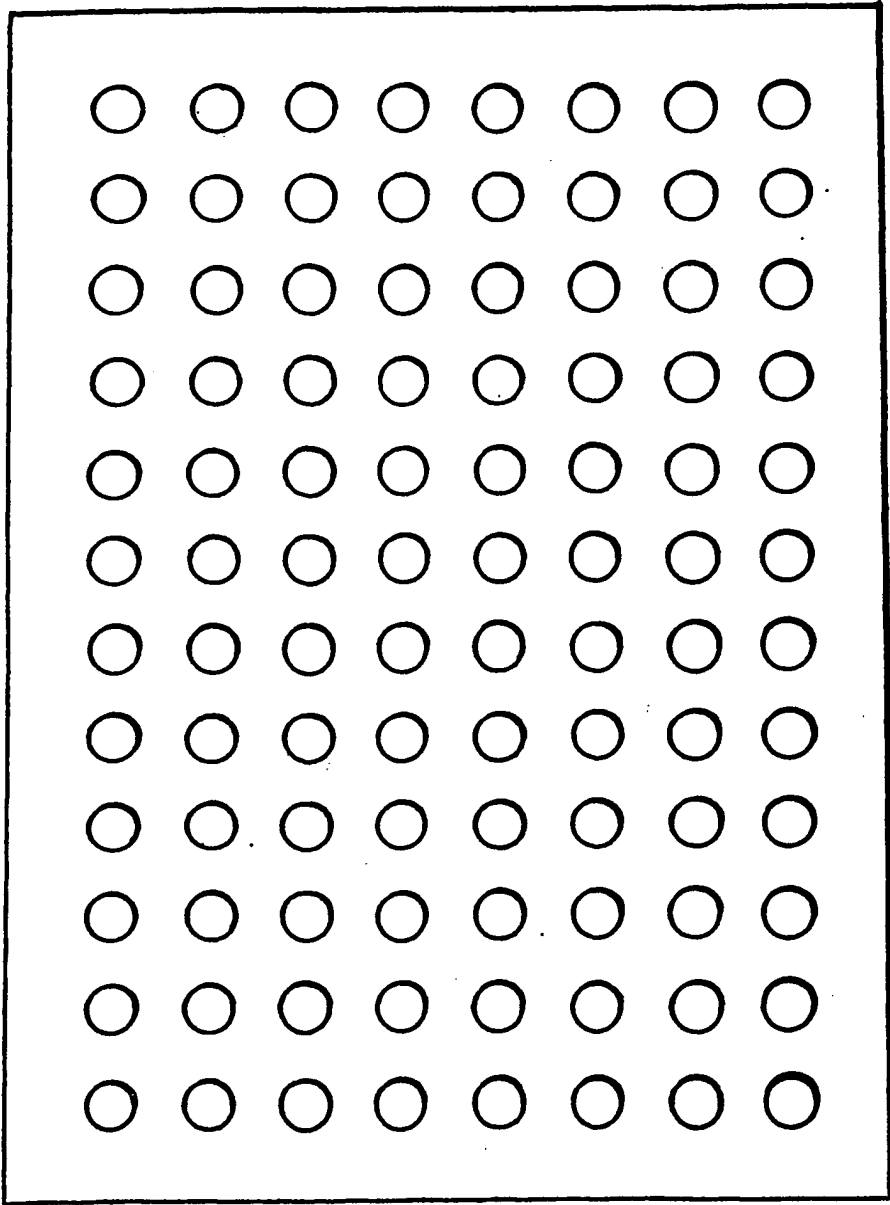


FIG. 2.

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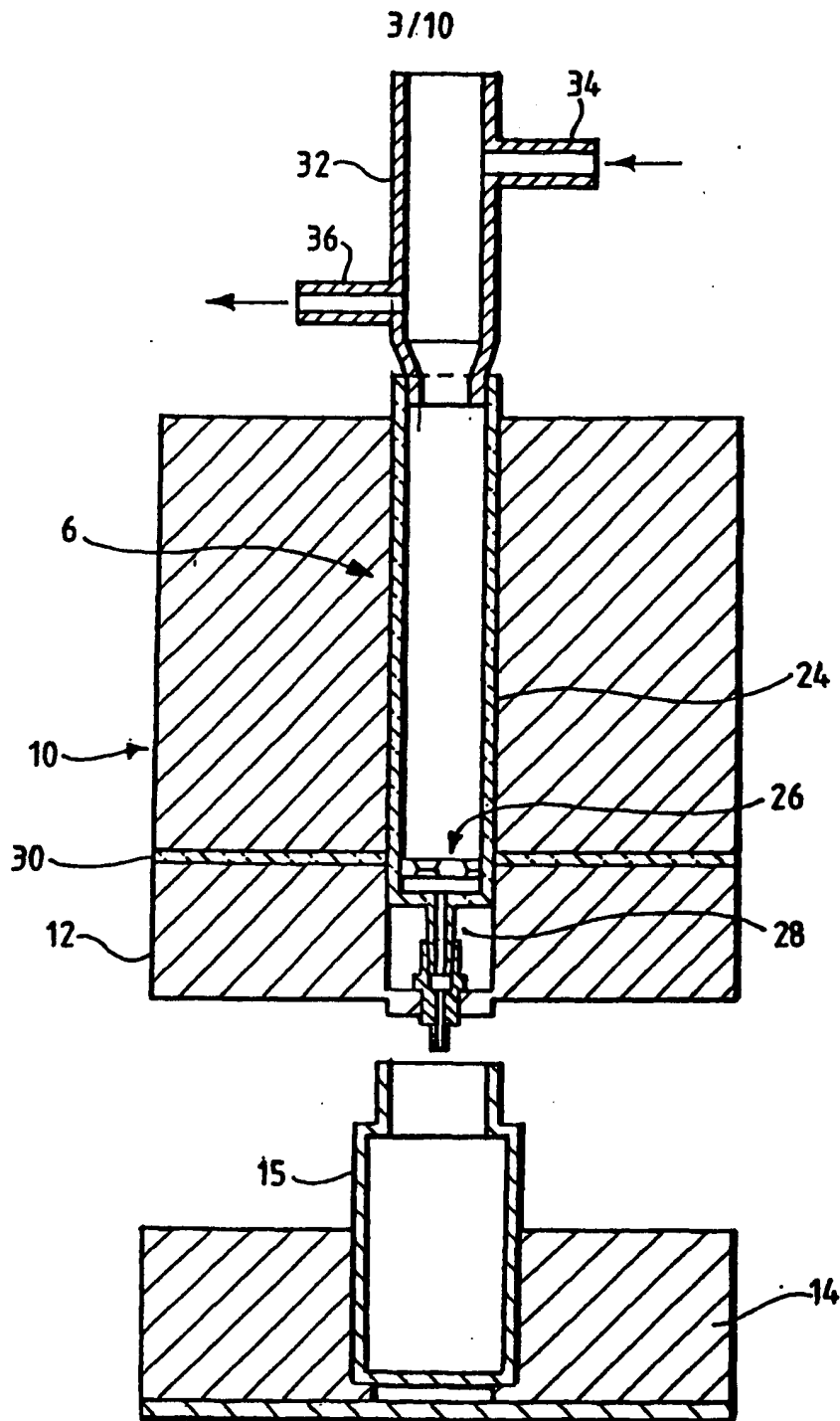


FIG.3.

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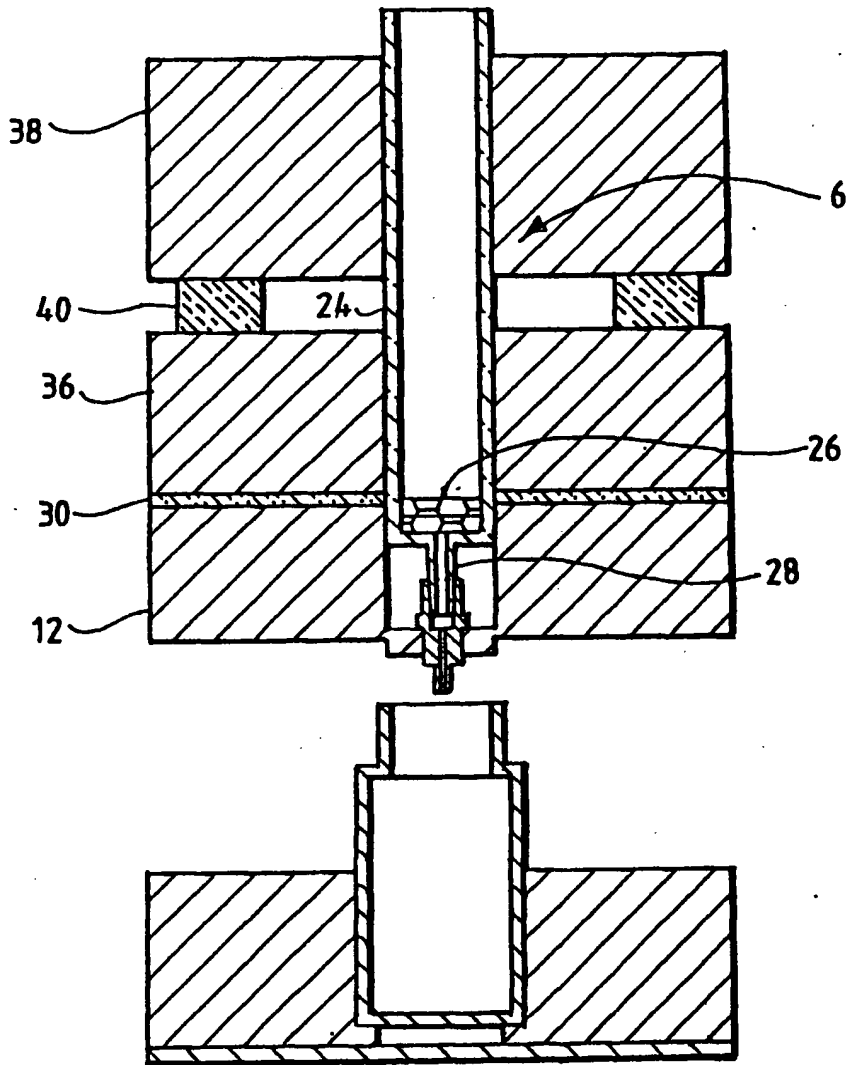


FIG.4.

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TOTAL TIME 00:03:30		Reactor: Row 1, Column 1	
Robot	S1	S2	
Temp	20°C	50°C	40°C
Stir(rpm)	50		
Pressure (psi)	0.15		

FIG.5.

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100180134 077302
10/018034

1	1 ml								2 ml								4 ml								1.8 ml + 0.2 ml of solvent 22								
	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17	1	9	17
	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18	2	10	18
	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19	3	11	19
	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20	4	12	20
	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21	5	13	21
	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22	6	14	22
	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23	7	15	23
	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24	8	16	24
8								96								96								96									

AMOUNT(S)
OF SOLVENT(S)
IN EACH
VESSEL

FIG.6.

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1	9	17	1+22	9+22	17+22	1+4	3+4	20+2	89
2	10	18	2+	10+	18+	1+11	3+11	20+11	
3	11	19	3+	11+	19+	1+17	3+17	20+17	
4	12	20	4+	12+	20+	1+10	3+10	20+6	
5	13	21	5+	13+	21+	2+4	8+12	14+3	
6	14	22	6+	14+	22+	2+11	8+3	14+16	
7	15	23	7+	15+	23+	2+17	8+14	14+18	
8	16	24	8+	16+	24+	2+10	8+6	14+12	96

AMOUNT(S)
OF SOLVENT(S)
IN EACH
VESSEL

3 ml

2.5 ml +
0.5 ml of
solvent Z2

1.5 ml of
each solvent

FIG. 7.

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1	9	17	1+22	9+22	17+22	1+4	3+4	20+2	89
2	10	18	2+	10+	18+	1+11	3+11	20+11	
3	11	19	3+	11+	19+	1+17	3+17	20+17	
4	12	20	4+	12+	20+	1+10	3+10	20+6	
5	13	21	5+	13+	21+	2+4	8+12	14+3	
6	14	22	6+	14+	22+	2+11	8+3	14+16	
7	15	23	7+	15+	23+	2+17	8+14	14+18	
8	16	24	8+▼	16+▼	24+▼	2+10	8+6	14+12	96

AMOUNT(S)
OF SOLVENT(S)
IN EACH
VESSEL

3ml

2.5 ml of first
mentioned solvent
0.5 ml of solvent 22

FIG.8.

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1	9	17	1	9	17	1	9	17	1	9	17	89
2	10	18	2	10	18	2	10	18	2	10	18	
3	11	19	3	11	19	3	11	19	3	11	19	
4	12	20	4	12	20	4	12	20	4	12	20	
5	13	21	5	13	21	5	13	21	5	13	21	
6	14	22	6	14	22	6	14	22	6	14	22	
7	15	23	7	15	23	7	15	23	7	15	23	
8	16	24	8	16	24	8	16	24	8	16	24	96

AMOUNT(S)
OF SOLVENT(S)
IN EACH
VESSEL

1ml 2ml 4ml 1.8 ml + 0.0.2ml
of solvent 22

FIG.9.

1	9	17	1	9	17	1	9	17	1	9	17
2	10	18	2	10	18	2	10	18	2	10	18
3	11	19	3	11	19	3	11	19	3	11	19
4	12	20	4	12	20	4	12	20	4	12	20
5	13	21	5	13	21	5	13	21	5	13	21
6	14	22	6	14	22	6	14	22	6	14	22
7	15	23	7	15	23	7	15	23	7	15	23
8	16	24	8	16	24	8	16	24	8	16	24

AMOUNT(S)
OF SOLVENT(S) 1ml
IN EACH
VESSEL

2 ml

4 ml

1.8 ml + 0.2 ml
of solvent 22

FIG.10.